

## Cautions

1. Applying load to terminals during soldering under certain conditions may cause deformation and electrical property degradation.
2. Avoid use of water-soluble soldering flux, since it may corrode the switches.
3. Check and conform to soldering requirements under actual mass production conditions.
4. When soldering twice, wait until the first soldered portion cools to normal temperature. Continuous heating will deform the external portions, loosen or dislodge terminals, or may deteriorate their electrical characteristics.
5. Flux from around and above the PC board should not adhere to the switches.
6. After mounting the switches, if you intend to put the board into an oven in order to harden adhesive for other parts, please consult with Alps.
7. If you use a through-hole PC board or a PC board thinner or thicker than the recommendation, there may be greater heat stress. Verify the soldering conditions thoroughly before use.
8. Solder the switches with detent at the detent position. Soldering switches fixed at the center of the detent may deform the detent mechanisms.
9. No washing.
10. Protect small and thin switches from external forces in the set mounting process.
11. Tighten the mounting screws by applying the specified torque. Tightening with larger torque than the specified one will result in malfunction or breakage of screws.
12. The products are designed and manufactured for direct current resistance. Contact us for use of other resistances such as inductive (L) or capacitive (C).
13. The switch will break if you apply a greater stress than that specified. Take great care not to let the switch be subject to greater stress than specified.
14. Insert these switches to the specified mounting surface and mount them horizontally. If not mounted horizontally, these switches will malfunction.
15. Use of the switches in a dusty environment may lead to dusts entering through the openings and cause imperfect contact or malfunction. Take this into account for set design.
16. Corrosive gas if generated by peripheral parts of a set, malfunction such as imperfect contact may occur. Thorough investigation shall be required beforehand.
17. Storage
  - ① Store the products as delivered, at a normal temperature and humidity, without direct sunshine and corrosive gas ambient. Use them at an earliest possible timing, not later than six months upon receipt.
  - ② After breaking the seal, keep the products in a plastic bag to shut out ambient air, store them in the same environment as above, and use them up as soon as possible.
  - ③ Do not stack too many switches.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line  
Package Type

Multi Control  
Devices

TACT Switch™

Custom-  
Products